

APR 27 2018

Ph Ship May 23



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

MAY 14 2018

D205-778-013
Job Sheet 176603



Part No: D205-778-013

Job Qty: 2 ea

Part Name: 205 Seat Track Extension, Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/26/18

Job Tracking No:

Due Date: 5/21/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP REV:A 15.06.17 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		5/21/18	0.00	0.00	Start Up Stores/Pkg-2		5/14/2018
110	Packaging	2 pcs		5/21/18	0.00	0.00	Packaging1-2		JUN 07 2018
120	QC	2 pcs		5/21/18	0.00	0.00	QC4		SP 18-67
125	DC	2 pcs		5/21/18	0.00	0.00	DC		
130	Packaging	2 pcs		5/21/18	0.00	0.00	Packaging3-1		SP 18-67
140	QC21-FG	2 Ea		5/21/18	0.00	0.00	QC21		JUN 07 2018

Part Op 125 - Photocopy bluefile & type labels per PPP D205-778-013 CHG 001

Descriptions: 130 - Identify and pack for shipping as per PPP D205-778-013

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-4A	Bolt	4 Ea (2 ea)	90-Start up Operation	500063
AN3-6A	Bolt	4 Ea (2 ea)	90-Start up Operation	5048402
D5227-1	Seat Track	4 Ea (2 ea)	90-Start up Operation	7144419
D5230-1	Mounting Plate	2 Ea (1 ea)	90-Start up Operation	F133887X1 5068471X
D5230-3	Mounting Plate	2 Ea (1 ea)	90-Start up Operation	F146854
D5230-5	Mounting Bracket	4 Ea (2 ea)	90-Start up Operation	F13388 5019230X2
MS21042L3	Nut	8 Ea (4 ea)	90-Start up Operation	5054107
MS27039-1-15	Screw	148 Ea (74 ea)	90-Start up Operation	5003923X6 5038766X142
NAS1149D0332J	Washer	164 Ea (82 ea)	90-Start up Operation	3035396 X74

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-4A	4	429	0
	AN3-6A	4	225	0
	D5227-1	4	4	0
	D5230-1	2	0	0
	D5230-3	2	6	0
	D5230-5	4	2	0
	MS21042L3	8	2,185	0
	MS27039-1-15	148	384	0
	NAS1149D0332J	164	2,465	0

Part Specifications

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Una		AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td style="width:15%;">Skid-tube</td> <td style="width:15%;">Cross tube</td> <td style="width:15%;">Water Jet</td> <td style="width:15%;">Engineering</td> </tr> <tr> <td>Machining</td> <td>Small Fab</td> <td>Prod. Eng. Coord.</td> <td>Quality</td> </tr> <tr> <td>Thermoforming</td> <td>Finishing</td> <td>Rec/Store/Packaging</td> <td>Other</td> </tr> <tr> <td></td> <td>Composite</td> <td>Supplier</td> <td></td> </tr> </table>						Skid-tube	Cross tube	Water Jet	Engineering	Machining	Small Fab	Prod. Eng. Coord.	Quality	Thermoforming	Finishing	Rec/Store/Packaging	Other		Composite	Supplier																																																				
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Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Container No: S076349 Part: D205-778-013 Job No: 176603 Serial No/Batch: S076349 Revision: _____ Inspector: _____ Date: 05/30/18								3y Supervisor Location Coordinator al																																																																				
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Specifications could not be found.

Plex 4/26/18 11:46 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

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Description Work Order Deviation			Disposition																		
			Completed By																		
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			QC / QA Coordinator Approval																		
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OTHER :																					

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -023	Qty -025	Part Number	Description
X			1	1	D205-778-011	COMFORT SEAT KIT (FITS LH & RH)
	X		1		D205-778-013	SEAT TRACK EXTENSION KIT (FITS LH & RH)
		X		1	D212-778-015	SEAT TRACK EXTENSION KIT (FITS LH & RH)
			X		D205-778-023	COMFORT SEAT W/ SEAT TRACK EXTENSION KIT (FITS LH & RH)
				X	D212-778-025	COMFORT SEAT W/ SEAT TRACK EXTENSION KIT (FITS LH & RH)
1					D3752-1	SEAT FRAME
1					D3755-041	CUSHION
1					D3756-041	CUSHION
2					D3758-041	CLAMP ASSEMBLY
*2					D3758-1	CLAMP
*2					D2182B028	RUBBER CUSHION
2					D3777-041	CLAMP ASSEMBLY
*2					D3777-1	CLAMP
*2					D2182B013	RUBBER CUSHION
4					D3800-3-200-060	HOOK STRIP
	2				D5227-1	SEAT TRACK
		2			D5227-3	SEAT TRACK
	1	1			D5230-1	MOUNTING PLATE
	1	1			D5230-3	MOUNTING PLATE
	2	2			D5230-5	MOUNTING BRACKET
	2	2			AN3-4A	BOLT
	2	2			AN3-6A	BOLT
8					AN525-10R8	SCREW
8					AN970-3	WASHER
	**A/R	**A/R			CR3212-5	RIVET, FLUSH HEAD
	**A/R	**A/R			CR3213-5	RIVET, UNIVERSAL HEAD
8	4	4			MS21042L3	NUT (OR MS21042-3)
	74	58			MS27039-1-15	SCREW
8	82	66			NAS1149D0332J	WASHER (OR AN960JD10)

* REFERENCE ONLY. PARTS ARE INCLUDED IN ASSEMBLY ABOVE.

** NOT SUPPLIED.